

RM-A Series

Magnetic Roller Conveyors

Continually conveys and discharges ferrous chips from coolant used in gear cutting equipment, etc.





Sumitomo Heavy Industries Finetech, Ltd.

RM-A Series Magnetic Roller Conveyors

Features & Construction

- 1. The rollers are constructed of a stainless steel outer drum, and an inner drum in which magnets are embedded. The inner drum rotates eccentrically in relationship to the outer drum, with both rotating in the same direction. This causes the chips to efficiently be conveyed.
- 2. After cutting, the dirty coolant travels over the rollers, and the chips adhere to the rollers. The adhering chips move along from one roller to another until they are finally discharged
- 3. Employing the guide plate method, the amount of lost coolant is reduced.
- 4. Applicable for both wet and dry.

Uses

- 1. Gear cutting machines, broaching machines, etc.
- 2. Ferrous chips from multiple spindle automatic machine tools & special machines.
- 3. Concerning sludge, curls, long chips..please contact us for consultation.
- *If docked with a centrifugal separator, cutting oil recycling is possible.



	RM1.5A	RM2A	RM3A	RM4A
Roller Width _{Width + 82}	150	200	300	400
Processing Volume (//min)*	30	40	60	80
Maximum Chip Length	100	150	250	350

- Note Water soluble. (per one pair of rollers in coolant. For oil based coolant, please consult with us.
- Caution Avoid foreign objects mixed in with sludge and chips, as they can cause machine breakage.

We reserve the right to make changes to machine specifications without prior notice.

Sumitomo Heavy Industries Finetech, Ltd.

8230 Tamashima, Otoshima, Kurashiki-Shi Okayama 713-8501 JAPAN TEL 81-86-525-6281 FAX 81-86-525-6255 Internet: www.shi-ftec.co.jp

Specifications